

Date: Tuesday, 12/20/2005 3:36:58 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRIKER PLATE
Job Number	: 25327		
Estimate Number	: 10589		
P.O. Number	: N/A	Part Number	: D2237
This Issue	: 12/20/2005 S.O. No. : N/A	Drawing Number	: D2237 REVD1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 12/20/2005 Type : PURCHASED PARTS	Drawing Revision	: D1
Previous Run	: 24561	Material	: N/A
Written By	: <u>SEE COMMENT BELOW</u>	Due Date	: 1/25/2006
Checked & Approved By	: <u>SEE COMMENT BELOW</u>	Qty:	111 Um: Each
Comment	: Est. C 02.05.11 Clarify IPP NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 369

Laser cut as per drawing D2237

Material release note required.

N

05-12-21

150

2.0	D2237F	Striker Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)  
 Striker Plate

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

C 206/02/01

111

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

206-02-02

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Deburr as required and ensure # 30 drill passes through holes.

2-Form as per drawing

SAD 06/02/08


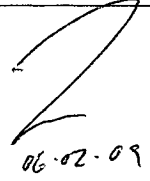
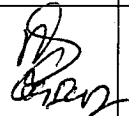
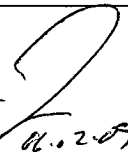
SB 06/02/09

110

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/02/09	5	1 piece was scrap over Tolerance		Scrap + destroy	SB 06/02/09	 06-02-09		 06.02.09

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 3:36:59 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 25327

Part Number: D2237

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



*06.02.09* *100*

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 32*

*06/02/10* *111*

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*505 06/02/13* *(111)*

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

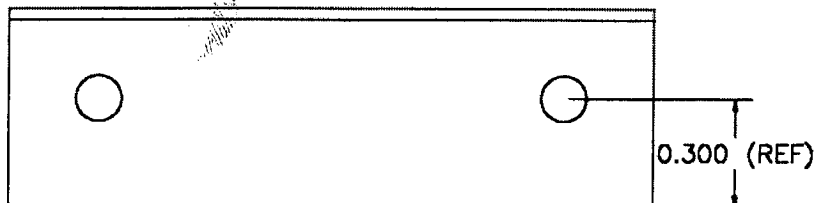
NOTE: Date & initial all entries

**DART**

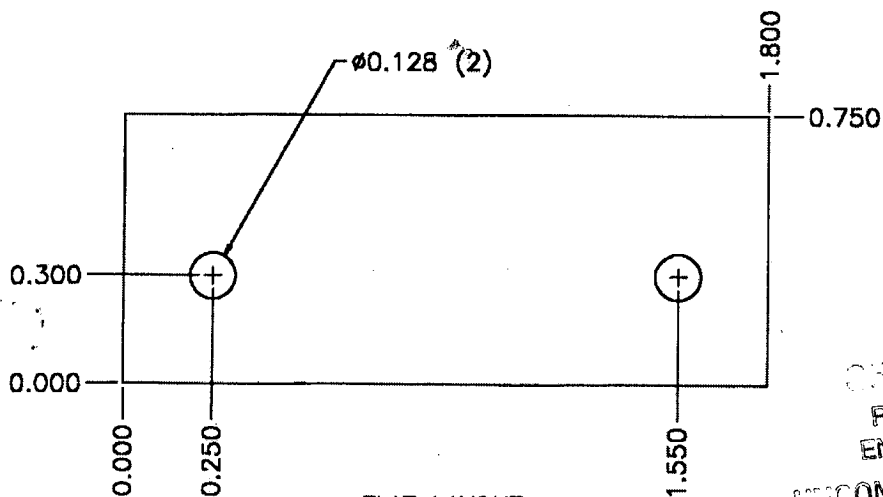
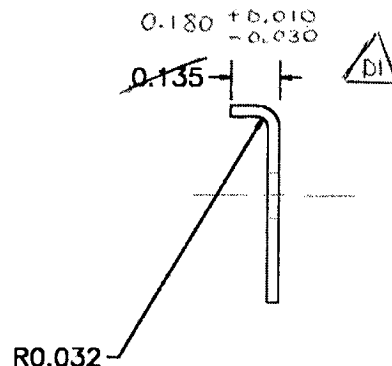


DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. D
CHECKED <i>bu</i>	APPROVED <i>[Signature]</i>	D2237	SHEET 1 OF 1
DATE		TITLE	SCALE
94:10:25		STRIKER PLATE	2:1
D1	04.06.15	UPDATE DIMENSION	

RELEASED  
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

CONTROLLED  
REVISION  
ENGINEERING  
SUBJECT TO  
WITH YOUR

MATERIAL: 304/316 SS, 0.034 THICK

25327

# INSPECTION CERTIFICATE

## MATERIAL TEST/INSPECTION CERTIFICATES

90229754

YIEN MAU CORP.  
YIEN MAU CORP.

INVOICE NO.:  
COMMODITY:

FORM 166  
PREFAB COLD ROLLED STAINLESS STEEL SHEET AISI 304NO.4 (SIC)  
FINISH WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS,  
SLITTED EDGE AISI 304, 2B FINISH, WITH PAPER INTERLEAVED,  
SLITTED EDGE.

AISI 304

SPECIFICATION:  
CUSTOMER:

INTEGRIS METALS LTD

工廠: 高雄橋北路新豐隆路345號  
345, SHUN AN RD. WU CHU HSIAO  
KAOHSIUNG TAIWAN R.O.C.  
TEL: (07) 822885 FAX: (07) 827008  
CERTIFICATE NO: 9011182  
DATE OF ISSUE: 1/10/2004

SPECIFICATION :		CUSTOMER :		ASIS INM		INTEGRIS METALS LTD		Physical Properties Tensile Test GL-50mm					Chemical Composition (%)							
(ITEM NO) SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	YS	TS	EL	HRB	HV	C	SI	Mn	P	S	NE	Cr	N		
		KGS	LBS			(N/mm <sup>2</sup> )	(N/mm <sup>2</sup> )	(%)	x100	x100	x100	x100	x1000	x100	x100	x100	x100	x100	x100	
AISI 304 2B (7425-6228)	1	1,465	3,230	YU231320	3AS44453B-21	258	865	56	81	166	4.8	51	119	24	2	804	1821	2.7		
24GA48"X120"	1	1,464	3,228	YU231320	3AS44453B-22	258	865	56	81	156	4.8	51	119	24	2	804	1821	2.7		
24GA48"X120" (7425-6860)	1	1,464	3,228	YU230610	38S37600B-61	280	673	63	82	182	5.4	50	126	26	3	815	1819	2.4		
25GA48"X96" (7425-5950)	1	1,375	3,031	YU230610	38S37600B-62	280	673	63	82	182	5.4	50	126	26	3	815	1819	2.4		
25GA48"X120" (7425-5880)	1	1,445	3,186	YU134875	3AS43434A-1	312	866	61	82	161	4.1	49	112	24	2	800	1821	2.8		
25GA48"X120" (7425-5880)	1	1,445	3,186	YU134875	3AS43434A-1	312	866	61	82	161	4.1	49	112	24	2	800	1821	2.8		
18GA48"X96" (7424-2619)	1	1,497	3,300	YU231066	3AS42732-4	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7		
18GA48"X96" (7424-2619)	1	1,497	3,300	YU231066	3AS42732-4	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7		
18GA48"X120"	1	1,453	3,203	YU231066	3AS42732-6	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7		
18GA48"X120" (7424-5169)	1	1,455	3,208	YU231066	3AS42732-6	301	864	49	84	166	3.7	40	116	27	5	810	1824	3.7		
18GA48"X120"	1	1,423	3,137	YU231143	3AS42866A-6	302	850	53	82	159	4.5	52	123	28	4	810	1822	2.7		
18GA48"X120"	1	1,424	3,139	YU231143	3AS42866A-7	302	850	53	82	159	4.5	52	123	28	4	810	1822	2.7		
18GA48"X120"	1	1,420	3,131	YU231143	3AS42866B-1	302	850	53	82	159	4.5	52	123	28	4	810	1822	2.7		
18GA48"X120" (7426-7042)	1	1,441	3,177	YU231075	3AS42917A-1	302	850	52	83	162	4.2	48	119	28	6	806	1813	3.4		
18GA48"X96" (7426-8053)	1	1,441	3,177	YU231075	3AS42917A-2	302	850	52	83	162	4.2	48	119	28	6	806	1813	3.4		
18GA48"X96"	1	1,420	3,131	YU231075	3AS42917A-3	302	850	52	83	162	4.2	48	119	28	6	806	1813	3.4		
18GA48"X120"	1	1,420	3,131	YU231075	3AS42917A-4	302	850	52	83	162	4.2	48	119	28	6	806	1813	3.4		
18GA48"X120" (7426-8240)	1	1,445	3,188	YU135202	3AS45623A-211	301	841	53	81	157	5.1	51	114	30	9	806	1822	3		
18GA60"X96" (7426-8277)	1	1,406	3,097	YU135202	3AS45623A-213	301	841	53	81	157	5.1	51	114	30	9	806	1822	3		
18GA60"X120"	1	1,540	3,395	YU135202	3AS45623A-214	301	841	53	81	157	5.1	51	114	30	9	806	1822	3		

Remarks:

NO MERCURY CONTAMINATION  
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS  
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Send test report for all Heat NO.

PRODUCT IN ACCORDANCE WITH ASTM A240, A480,  
A362, ASME SA240, Q3766D.

YIEN MAU CORP.

*Lin Kuo Hsin*  
Inspector of Quality Assurance

*Over*

2094 304 2455  
(0.037)

110 319

110 116, 26

03/2005 12:44 FAX 6042729137  
INTEGRIS METALS  
3/3/2005 1:32 PAGE 003/004  
INTEGRIS METALS  
01/18/05 TUE 15:50 FAX 604 272 0963

